## Claims

## We claim:

- 1. A hot melt adhesive composition comprising:
  - (a) an ethylene methyl methacrylate copolymer; and
  - (b) a tackifying resin.

with the proviso that the composition does not include a surfactant or a copolymer of ethylene and n-butyl acrylate.

- 2. The composition of claim 1 further comprising an oil.
- The composition of claim 2 further comprising a wax.
- 4. The composition of claim 3 further comprising an antioxidant.
- 5. The composition of claim 4 further comprising a copolymer.
- 6. The composition of claim 5 further comprising a block copolymer.
- 7. The composition of claim 1 further comprising a wax.
- 8. The composition of claim 7 further comprising a block copolymer.
- A package formulation comprising:
  - (a) the composition of claim 1; and
  - instructions for application of the composition to a substrate.
- 10. A method of making the composition of claim 1.
- 11. A hot melt adhesive composition consisting essentially of:
  - (a) an ethylene methyl methacrylate copolymer, and

- (b) a tackifying resin.
- The composition of claim 11 further consisting essentially of an oil.
- 13. The composition of claim 12 further consisting essentially of a wax.
- 14. The composition of claim 13 further consisting essentially of an antioxidant.
- 15. The composition of claim 14 further consisting essentially of a block copolymer.
- The composition of claim 11 further consisting essentially of a wax.
- 17. The composition of claim 16 further consisting essentially of a block copolymer.
  - A method of making the composition of claim 11.
  - 19. A method of using a hot melt adhesive composition comprising:
    - (a) providing a hot melt adhesive composition comprising:
      - (i) an ethylene methyl methacrylate copolymer; and
      - (ii) a tackifying resin,
      - with the proviso that the composition does not include a surfactant or a copolymer of ethylene and n-butyl acrylate; and
    - (b) applying the composition to a substrate.

20. The method of claim 19 wherein the method is a method of using the hot melt adhesive for book binding.